

No. : TA23648E

Date : 12 June 2023

PARTICULARS OF APPROVAL**COPY****Approval Conditions for Manufacturing Process of
Rolled Steels for Hull**

1. Manufacturer : Hunan Valin Lianyuan Iron & Steel Co., Ltd.
2. Kind of Product : Plates from Steel Coils
3. Grade : KA, KB, KD, KA36 and KD36
4. Condition of Supply : TMCP (AcC)
5. Heat Treatment Process conducted by the above manufacturer: Not Applicable
6. Max. Thickness : See table
7. Manufacturing Process : Uncoiling of Steel Coils followed by Cutting
8. Remark:

In the case where Hunan Valin Lianyuan Iron & Steel Co., Ltd. manufactures steel plates from steel coils manufactured by other manufacturer, test certificates of the steel plates are to comply with the following requirements in accordance with 3.1.1, Chapter 3, Part K of the NK Rules and K3.1.1, K3, Part K of the NK Survey Guidance:

- Test certificates of the steel plates are to include the description that the steel plates were uncoiled and cut from the steel coils supplied by a manufacturer approved by NIPPON KAIJI KYOKAI.
- Test certificates of the steel coils are to be attached to the test certificates of the steel plates uncoiled and cut from the steel coils.

(to be cont.)



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Table Part of Approval Conditions

Grade	Max. Thickness (mm)
KA	25
KB	
KD	
KA36	20
KD36	

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Y. Takao
General Manager
Material and Equipment Department